## Work Order ID 58418

Thursday, May 06, 2010 1:33:22 PM



Friday

Item	ID:
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D412-738-011

Accept

Setup Start

Stop



**Revision ID:** 

Item Name: Dual Disabling 204/212/412

**Start Date:** 

Required Date: 5/7/2010

5/6/2010

Start Qty: 3.00 Req'd Qty: 3.00

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan: Mf

Date: 10-5-6 Tooling:

Date:

Run Start

Reject

Qty



QC:

Date: \_\_\_\_\_ SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID Operation Description

Set Up/ **Run Hours** 

Draw Number Draw Plan Rev. Code

Accept Qty

Reject

Insp. Number Stamp

Draw Nbr

**Revision Nbr** 

N/A

Rev N/A

100

DOCUMENT CONTROL

0.00

Document Control

Memo Photocopy bluefile and create labels per PPP D412-738-011 CHG002

110

Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10-5-65

120

QC4-100% Inspect kits for completeness

Quality Control

Memo

0.00

<b>Dart Aerospace Lte</b>	ospace Ltd	۹erc	vart
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NOTE: Date & initial all entries

## Work Order ID 58418

Thursday, May 06, 2010 1:33:22 PM



Page 2

Item ID:

D412-738-011

Accept

Setup Start



Item Name: **Start Date:** 

Revision ID:

Dual Disabling 204/212/412

5/6/2010 Required Date: 5/7/2010

Start Qty: 3.00 Req'd Qty: 3.00



**Cust Item ID:** 

**Customer:** 

Draw

Approvals:

Reference:

Process Plan:

Date: \_\_\_\_\_ Tooling:

Date:

Run Start

Stop



QC:\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N):

Set Up/

Date:

Sequence ID/ Work Center ID

Packaging

Packaging

Operation Description

Packaging

**Run Hours** 

0.00

0.00

Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Identify and pack for shipping as per PPP D413 738-011 Decation

□Ensure that

keys are attached to D3368-041 and D3393-041 D3368-041 Key

Numbers

Memo

Memo

D3393-041 Key Numbers

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/05/07 X) 1WF 16-5-7

### **Dart Aerospace Ltd**

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**Ricklist Print** Thursday, May 06, 2010 1:33:22 PM Page 1 Work Order ID: 58418 Parent Item: D412-738-011 Parent Item Name: Dual Disabling 204/212/412 Comments: IPP Rev:D Removed Manufacturing 06-03-06 JLM **Start Date: 5/6/2010** Required Date: 5/7/2010 Start Qty: 3.00 Component Item ID/ Required Qty: 3.00 Replacement Mfg/ Bin Primary Item Name Last Item ID Route Unit of Purch Qty on Qty per Kit Location Qty Location Date Seq ID Measure Hand D3368-041 Status Issued Manufactured Issued No 120 Each 6.0000 Tail Rotor Pedal Disabling Kit C/844 Location Loc Qty Loc Code ST484 C 500 R 45740 3 50664 3 Manufactured No 110 Each 1.0000 Battery Lock Assembly MAGE Location Loc Qty Loc Code ST486 45559 B58402(

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# HEFERENCE ONLY

#### 4.0 PARTS LIST



	Description
D412-738-011	DUAL DISABLING KIT
4	
D3368-041 /	TAIL ROTOR PEDAL DISABLING KIT
D3368-051	* PEDAL LOCK ASSEMBLY
D3384-047	* CYCLIC SOCK
HX-81	* ¼" –20 SOCKET HEAD CAP SCREW
AN960-416	* WASHER
D3373-7K	** KEY, REPLACEMENT
D3393-041	/BATTERY DISABLING KIT
D3373-1K	
/ 1	D3368-041 / D3368-051 D3384-047 HX-81 AN960-416 D3373-7K

<sup>\*</sup> shown for reference only, part is included in D3368-041 assembly above \*\* shown for reference only, p/n for ordering replacement keys

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